

12ft X 12ft Attached Breeze Pergola Assembly Manual (For Both 9' and 12' High Posts)

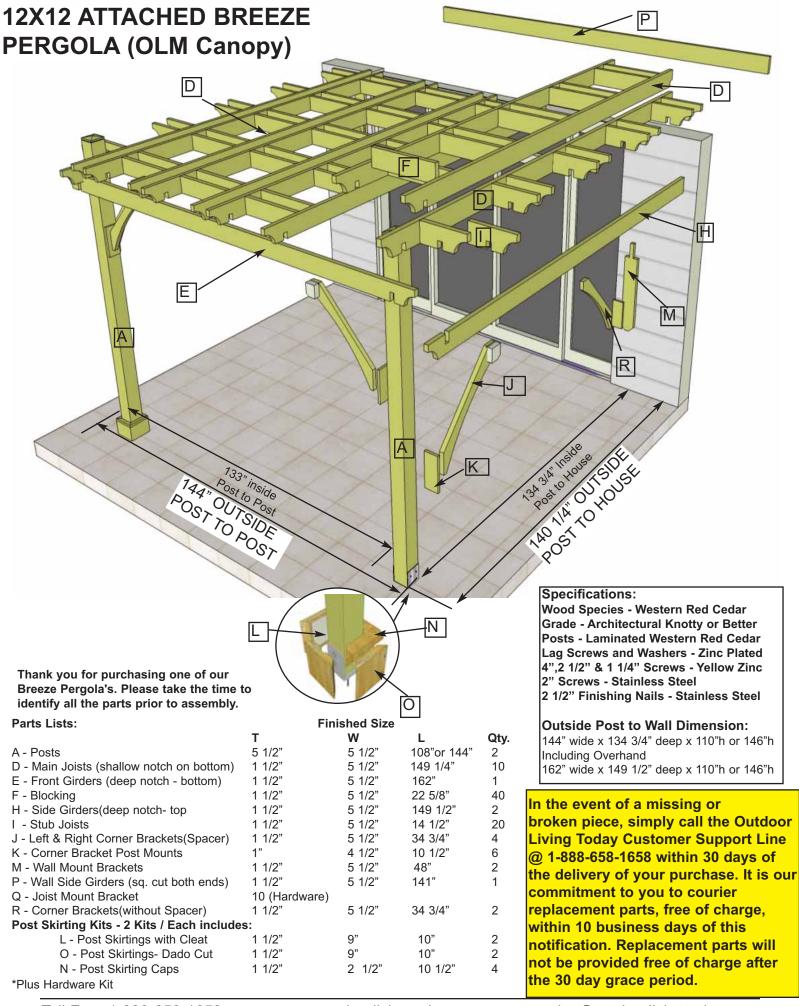
Outdoor Living Today

May 18th/2018 Version #5

Note: Installation of Wall Side Girders (P) and Wall Mount Brackets (M) to an existing structure should be completed by a Qualified Building Contractor. Please consult with your Local Building Permit Office prior to installing for correct installation guidelines and procedures. Post Mounting Hardware is NOT included in this kit. Confirm with your Local Building Permit Office to determine the correct Post Mount Hardware in your area.

Important - If you receive a broken or missing part. Please contact our Customer Service Center immediately @ 1-888-658-1658 for assistance. Important - Western Red Cedar Lumber will have surface splitting that occurs as lumber seasons and drys to the moisture content in your area. Splitting or "checking", as it is referred to, can be 1/8" to 1/4" wide and can run several feet. This does not diminish the s tructural integrity of the material in any way.

Customers agree to hold Outdoor Living Today and any Authorized Dealers free of any liability for improper installation, maintenance and repair of any Outdoor Living Today products.



Toll Free 1-888-658-1658

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sales@outdoorlivingtoday.com

12x12 ATTACHED BREEZE HARDWARE PACKAGE

Hardware Kit (Provided) Note: screws and nails shown actual size.	2 1/2" SS Finishing Nail
4"	
2 1/2"	Square Drive Bit
1 1/4" 2" Stainless	Wooden Dowel (6)
3" & 4" Lag Screw with Washers	

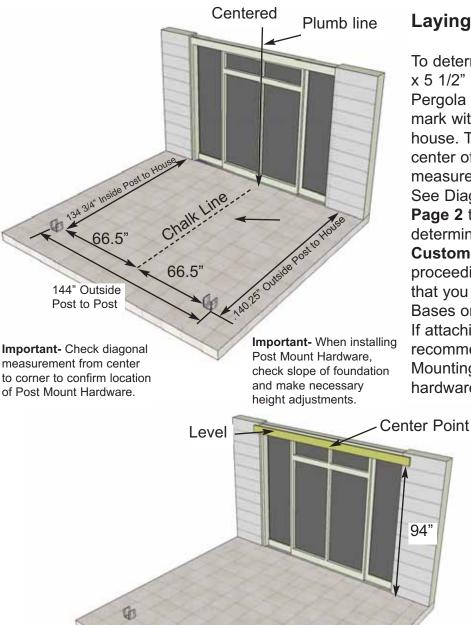


Safety Equipment Required (Not Provided) Safety Glasses Work Gloves

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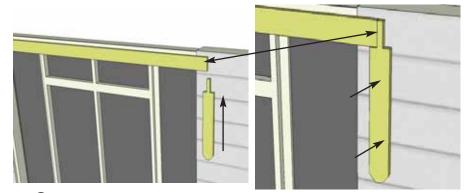


Laying out your Footprint

To determine the proper placement of your 5 1/2" x 5 1/2" Posts, first locate the center spot for your Pergola on the house. Drop a plumb line down and mark with a chalk line 134 3/4" perpendicularl to house. This measurement will be the location for center of Pergola. Mark, and from the Center point, measure and mark location for both Corner Posts. See Diagram to left and additional detail on Page 2 to assist you. If you are having problems determining Post locations, please call our Customer Care Line for assistance before proceeding at 1-888-658-1658. We recommend that you fix Posts to ground using Steel Post Bases or Saddle Brackets fixed on cement footing. If attaching Posts to pre-existing deck, we recommend that you purchase Post / Deck Mounting Brackets. In both cases, Post Mounting hardware can be found at most Hardware Stores.

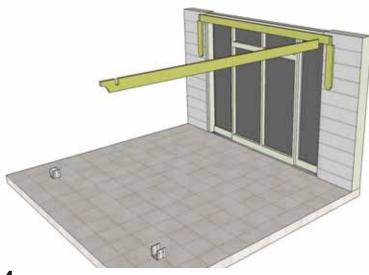
> 94" from Foundation to bottom of Wall Side Girder. (P) for Standard 9' tall Posts. Measure 12" higher for each additional 12" in post height. Example, for 12' posts, measure 130" to bottom of Wall Side Girder and so on.

1. Locate and lift **Wall Side Girder (P)** up and place on previously marked center point on house. On Standard 9' high Posts, measure 94" from Foundation to the bottom of **Wall Side Girder (P)**. Height of Wall Side Girder with non-standard posts heights will vary. Level and attach to Wall with supplied 4" Lag Screws (8) screwing into vertical wall studs of house. **Important-** We recommend using the services of **Qualified Building Contractor** when securing Girder to House. Piece must be properly secured and caulked before proceeding.



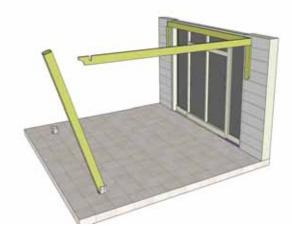


2. After Wall Side Girder is correctly secured, slide **Wall Mount Brackets (M)** up tight to girder. Secure bracket to house with 2 - 4" Lag Screws per side. Have your **Qualified Contractor** complete.

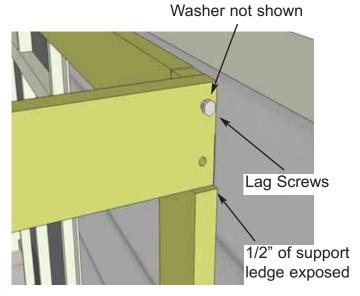


4. With your helper carefully supporting the Side Girder from opposite end, place Washer on 1- 4" Lag Screws and insert bolt through pre-drilled Side Girder and Wall Mount Bracket.(attach 2nd lag screws in **Step 6.)** Carefully tap bolt into Wall Side Girder approx. 1/4" to get started and tighten with 9/16" wrench.

Important - if possible, try to pre-drill Wall Side Girder end to accommodate Lag Screws.



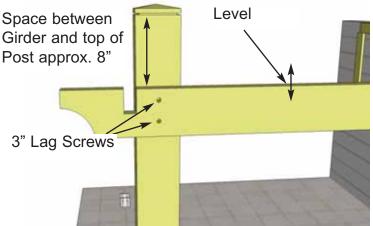
3. Lift and Place 1 **Side Girder (H)** up with Square cut end facing house and deep notch on opposite end facing up. Side Girder is 149 1/4" long.



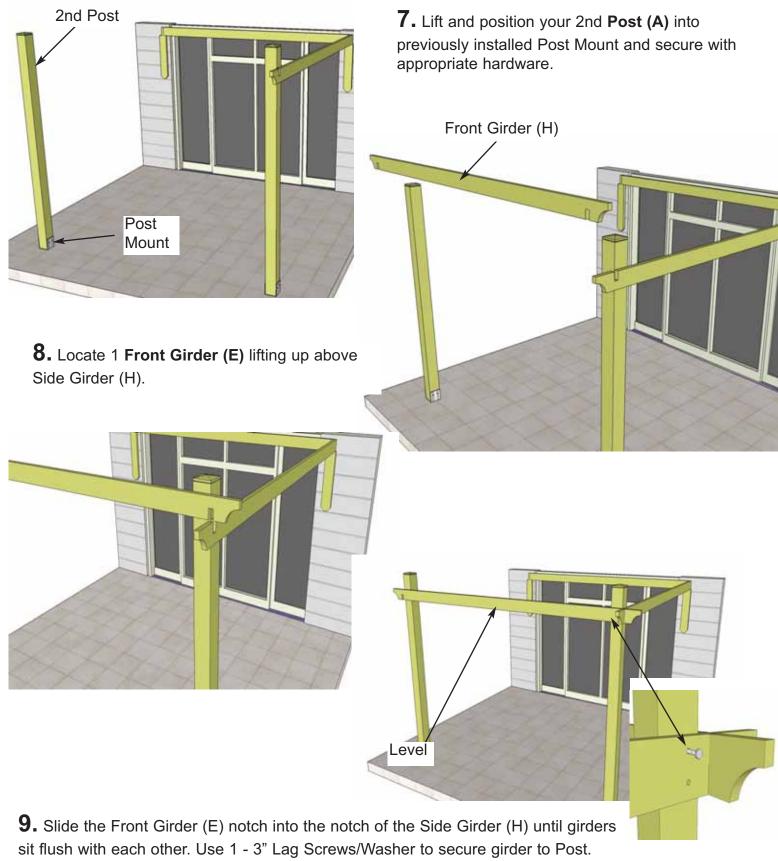
5. With Side Girder still being supported, lift and place your **Post (A)** in previously installed Post Mount and secure with appropriate hardware.

6. Attach Side Girder to Post with 2 - 3" Lag Screws / Washers. Make sure Notch on Side Girder is flush to outside of Post. Important- make sure you level Side

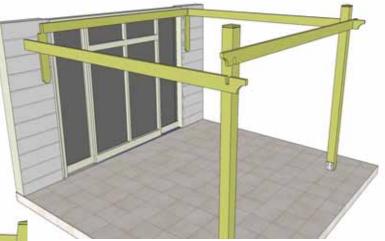
Girder prior to attaching to Post. Go back to **Step 4** and complete attachment of 2nd Lag Screws.

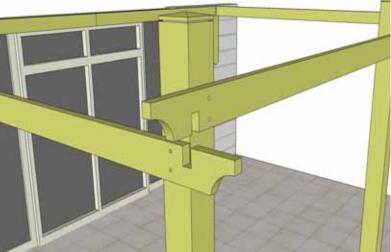


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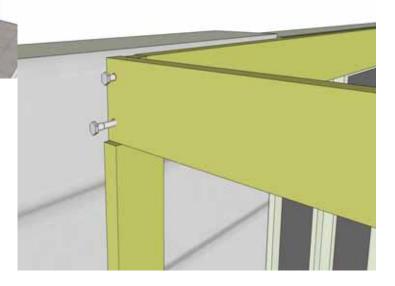
Use a level to align the Front Girder and mark on Post.

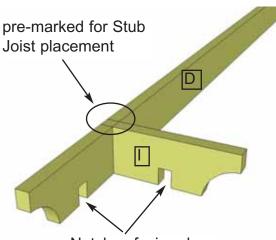




10. Lift and slide the last **Side Girder (H)** onto the Wall Mount (M) and on the opposite end into the notch of the Front Girder. Use a level to check for square of Side Girder, Front Girder and Post. Some adjustment may be necessary depending on the slope of your foundation. When level, attach Front and Side Girder to Post with 3" Lag Screws/ Washers. Complete remaining Lag Screws/Washer on Front Girder.

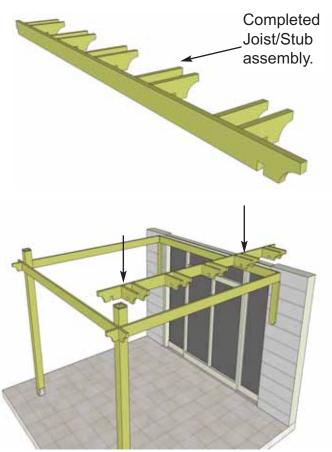
11. Finally, to complete all girder attachments, insert 2 - 4" Lag Bolts with washers through Side Girder (H) and Wall Mount Bracket (M). Once again tap Lag Screw into Wall Side Girder (P) end and tighten with 9/16" wrench.



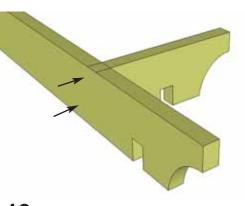


Notches facing down

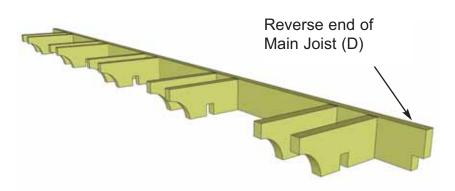
12. On level ground, position 1 Main Joist (D) and 10 Stub Joists (I). Main Joists are pre-marked for Stub Joist and Blocking position.



15. Carefully lift up completed Stub Joist / Main Joist assembly and place Main Joist between Front Girder (E) and Wall Side Girder (P). When correctly positioned, Main Joist will sit flush against post and notches of Stub Joist will sit down into Side Girder.

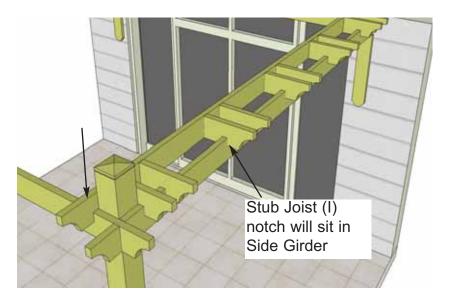


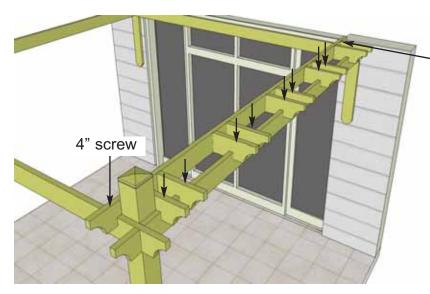
13. With Stub Joists positioned correctly on Joist, attach each Stub Joist with 2 - 2 1/2" screws. Stub Joists should be flush with top and bottom of Main Joist with all notches facing down.

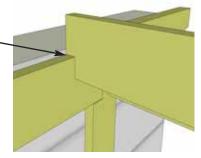


14. There are 2 Main Joist/ Stub Joist assemblies, complete both now.

Important- There is a left and right configuration. Stubs Joists are attached in the opposite direction as illustrated **Step 17.**



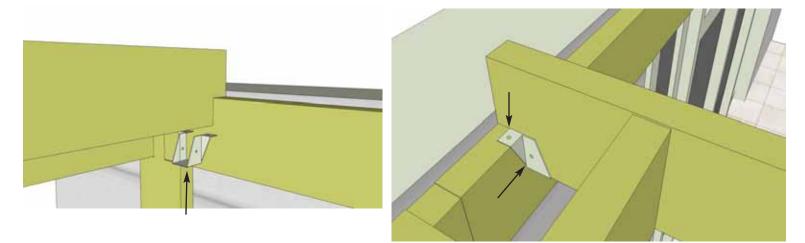




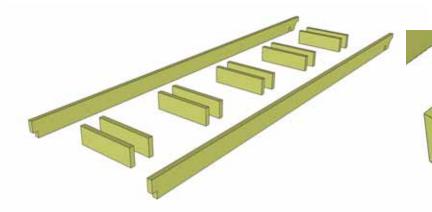
16. Attach all Stub Joists to Side Girder with 1- 4" screw per Stub Joist. Screw from the top down into girder. Where end of Main Joist sits on Wall Side Girder, a Joist Mount Bracket (Q) will be installed. See Step 18 for installation of this hardware.



17. Lift and Place 2nd Stub Joist / Main Joist Assembly on other side of pergola. Follow same procedure as per Steps 15-16.

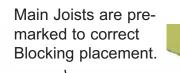


18. With Stub Joist / Main Joist Assembly positioned and partially attached. Complete by securing a Joist Mount Bracket . Start underneath and slide holder under the Main Joist and also so top flanges sit on Wall Side Girder. Attach with 4-1 1/4" screws.

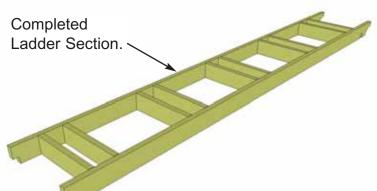


19. On a flat surface, position **Blocking (F)** where marked on Main Joist (D) and screw with 2- 2 1/2" screws per piece. Blocking should be flush with top and

bottom of Main Joist with all notches facing down.

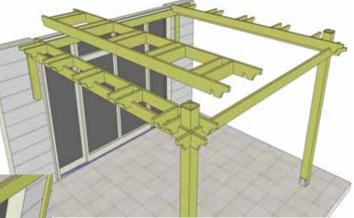


2 - 2 1/2" screws per piece.

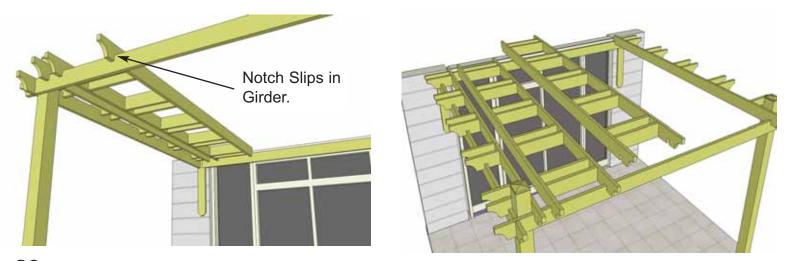


20. Complete all 4 Ladder Sections on the ground prior to moving to **Step 21**.

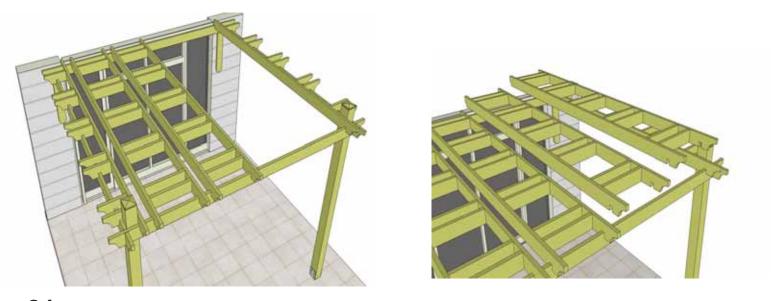
21. Carefully lift up one of the Ladder Sections and place between Front Girder and Wall Side Girder. You will require a helper to assist in lifting up the ladder section.



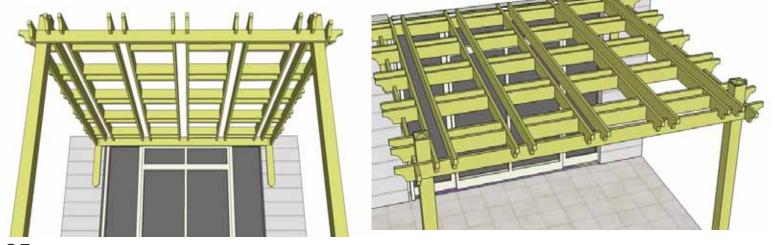
22. The notch of the Main Joist facing house will simply sit on the Wall Side Girder and will be attached later in **Step 27**.



23. At the front, the notch of the Main Joist (D) will slip into the Front Girder (E). Space Ladder Section approximately 5 1/2" apart from adjacent Main Joist. Lift a 2nd Ladder Section up.

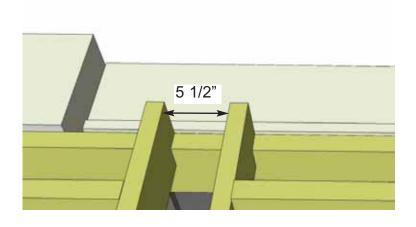


24. Place 2nd Ladder Section into position as per **Step 23**. Do not secure ladders to Girders until **Step 27-28**.

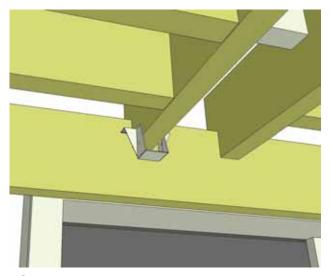


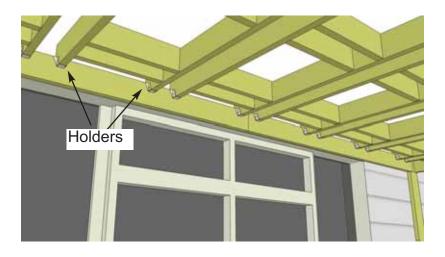
25. Lift and place final Ladder Section into position as per **Step 23**.



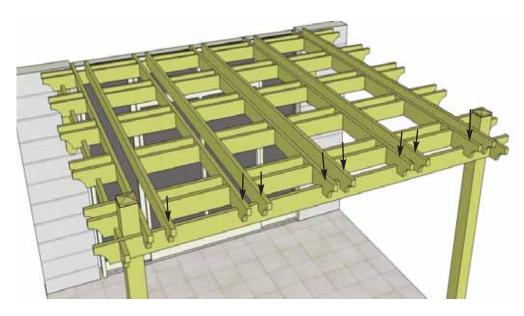


26. To complete Ladder Sections, first confirm Ladders are positioned correctly. Measure approximately 5 1/2" between each Ladder Section at both front and back of the pergola. **Important**-Ladder Sections may vary slightly, check for equal spacing before attaching.

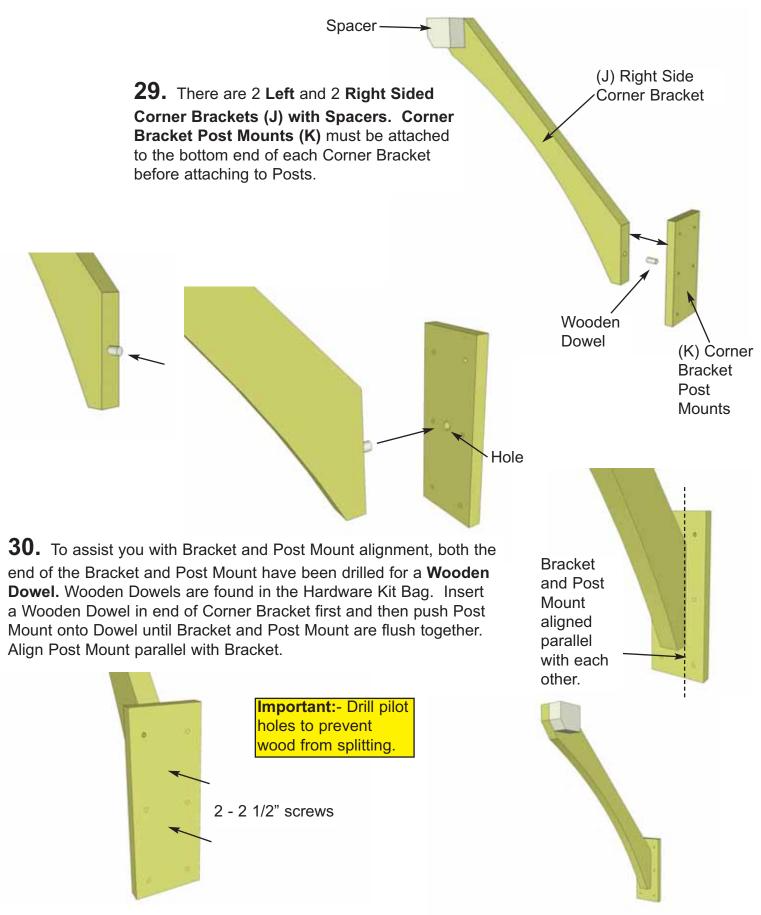




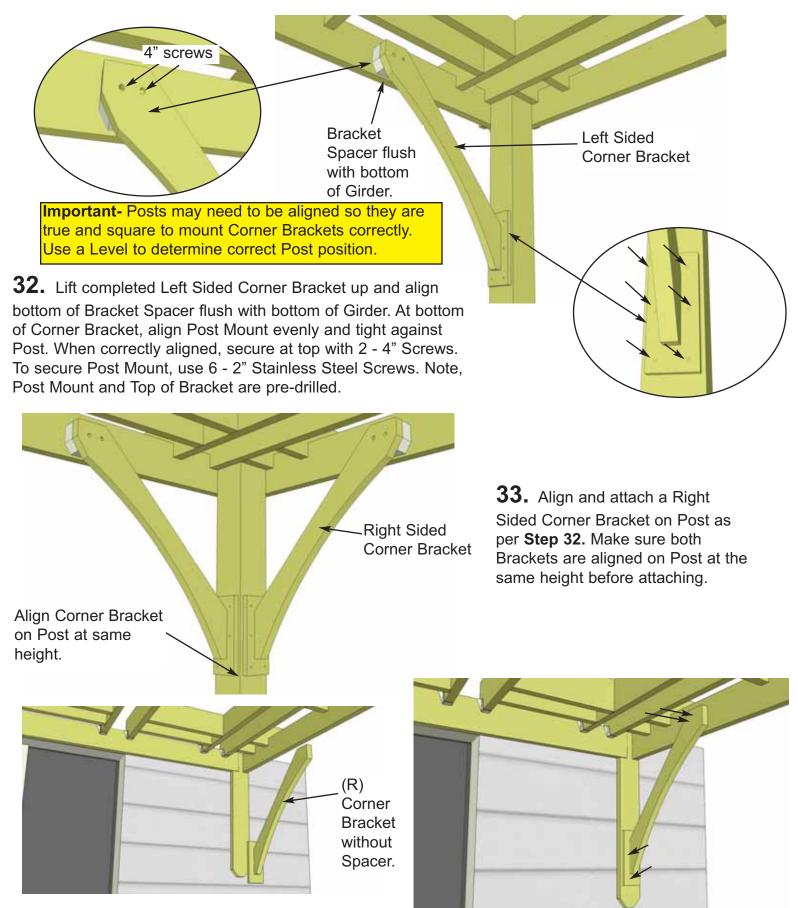
27. When comfortable with spacing, slide a Joist Mount Bracket under each Main Joist and attach as per **Step 18.**



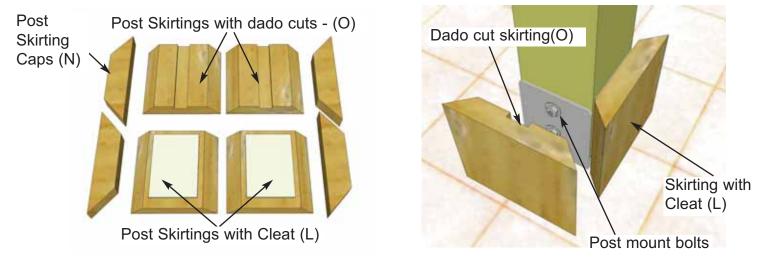
28. Attach the front of each Ladder Section to Front Girders (E) with 2 - 4" screw per Ladder. Screw from top down into girder.



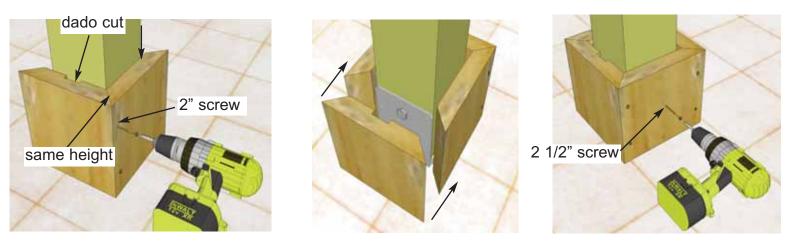
31. With Bracket and Post Mount correctly aligned, screw Post Mount to Bracket with 2 - 2 1/2" screws. **Important- Drill pilot holes in Post Mounts and Bracket to prevent wood from splitting!** Complete all remaining Brackets/Post Mount connections.



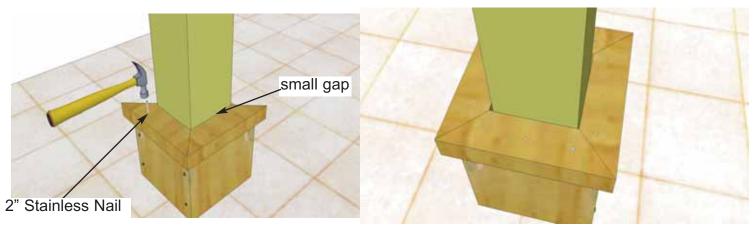
34. Lift and position the last 2 remaining Corner Brackets (without Spacers) centered on the Wall Mount Brackets (M) and at the top flush against the Side Girders (H). Attach the upper bracket to the Side Girder from the inside with 2 - 2 1/2" screws. Attach the Post Mount to the Wall Mount Bracket with 6 - 2" screws. Complete the other side to complete your attached Breeze.



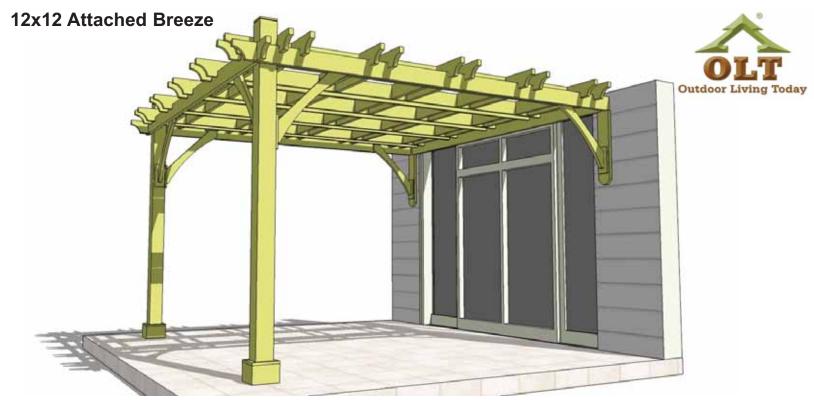
35. Locate all Post Skirting pieces. Position 2 post skirtings around the base of post as shown above. Use **1 Post Skirting with Cleat - 1 1/2" x 9" x 10" (Part L)** and a **Post Skirting with Dado Cut - 1 1/2" x 9" x 10" (Part O)** initially. Cleat piece should be aligned opposite post mount hardware and dado piece aligned with post mount bolts (hardware).



36. With your helpers assistance, screw Part L & O pieces together with 2 - 2" screws at pre-drilled locations. Make sure pieces are aligned on edges and top and bottom. Cleated skirting piece are pre-drilled. Complete remaining skirting pieces around the post. Position skirting unit evenly around post. Secure to post by screwing 1 - 2 1/2" screw into the center of each cleated skirting piece (L).



37. Position **Post Skirting Caps - 1 1/2**" **x 2 1/2**" **x 10 5/8**" (**Part N**) on top of skirting unit and against post. Do a dry run first to confirm fit. There will be a small gap between post and inside of cap. Attach caps down into skirting tops with **3 - 2 1/2**" **Stainless Steel Finishing Nails** per piece. Complete remaining post skirtings.



Congratulations and thanks for purchasing a Breeze Pergola!

Note; The Breeze Pergola is an unfinished product. If exposed to the elements, the western red cedar lumber will weather to a silvery-gray color. If you prefer to keep the cedar lumber looking closer to the original color, we suggest that you treat the wood with a good oil base wood stain. You may also wish to paint your new Pergola rather then stain it. In both cases we recommend that you consult with your local paint and stain dealer in your local area for their recommendations.

We value your feedback and would like to hear back from you on how well we are doing in the following areas:

- 1. Customer Service
- 2. On Time Shipping
- 3. Motor Freight Delivery
- 4. Quality of Materials
- 5. Assembly Manual
- 6. Overall Satisfaction.

Please call, write or email us at:

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